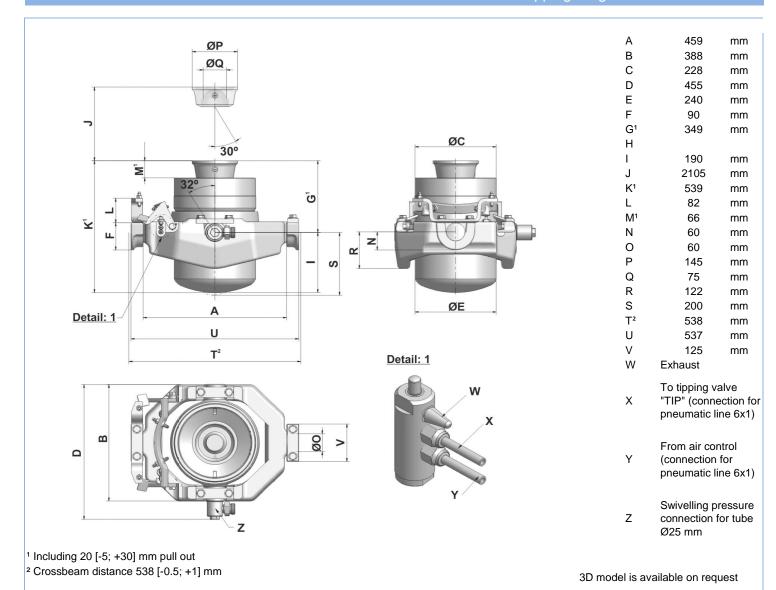
KR-series - Underbody cylinder



KRM 193-7-2105-354-G0349-HC

Item no.
Tipping weight

R67745354 23 ton



Specifications

Max. working pressure	300 bar	par Max. pump flow (with KO)		6E	65 L/min			Cradle type			Cradle type 4		
- ·		,					, , , , , , , , , , , , , , , , , , ,			,,			
Total weight	216 kg	Max. pump flow (without KO)	46	46 L/min			Knock off type			Pneumatic			
Working volume	31 L	Resulting tipping time (with KO)			28 sec								
Total volume	33 L	Resulting tipping time (withou	40 sec			KO: His				(O: H)(//2	ro knock off		
Max. cyl. load (start tipping)	250 kN	Allowable lowering time	29 sec						KO: Hyva knock off				
		Extension	1	2	3	4	5	6	7	8	9	Total	
		Effective diameter [mm]	193	167	145	125	107	090	074				
		Stroke ¹ [mm]	295	318	308	305	296	287	299			2105	

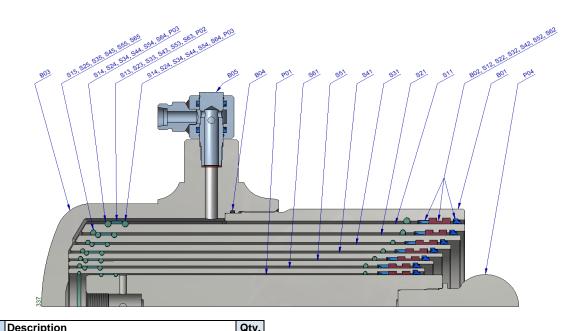
Technical notes

• This cylinder is a lifting device only. • It should not be used as a structural member and should not be subjected to side loads. • Tipping valve must have a pressure relief at the cylinder port set not higher than max. working pressure. • Maximum angle of rotation during operation is 32 deg. • Working pressure depends on the application, but must never exceed the maximum working pressure stated. • Working temperature range is between -40°C and +80°C. • Max. duration of extension is 0.5 hours (excluded hard chromed stages). • Cylinder is painted black (RAL9005) with a thickness conforming to the 480 hours neutral salt spray test as per ISO 9227 (ISO10289, rating 9).

Related documentation

Bracket options: 015BRA16 Mounting instructions: CYL-0024 Oil specifications: OIL-0011





Pos.	Part no.	Description	Qty.				
	•			S41	75954181	STAGE 125-418-K73-HC	1
P01	76023981	PISTON 074-398-HC	1	S42	75412125 K	PACKSET 125 KRA/KRM	1
P02	75018551 K	SLIDER 74x12	1	S43	75018437 K	SLIDER 125x12	1
P03	G00322452 K	OUTER STOPRING 74x4	2	S44	G00322489 K	OUTER STOPRING 125x5	2
P04	75024175 K	SPHERE THREAD Ø75	1	S45	G00322482 K	LIFTRING Ø 112 X 5 MB	1
	ı					I	
					75964251	STAGE 145-425-K73-HC	1
						PACKSET 145 KRA/KRM	1
						SLIDER 145x12	1
						OUTER STOPRING 145x5	2
				S35	G03224921 K	LIFTRING Ø 130 X 5 MB	1
				S21	75974301	STAGE 167-430-K73-HC	1
						PACKSET 167 KRA/KRM	1
				_		SLIDER 167x12	1
						OUTER STOPRING 167x6	-
				_		LIFTRING Ø 150 X 5 MB	2
				323	G03224991 N	LIFTKING & 130 X 5 MB	
S61	75933981	STAGE 090-398-K64-HC	1	S11	75984281	STAGE 193-428-K66-HC	1
S62	75412090 K	PACKSET 090 KRA/KRM	1	S12	75412193 K	PACKSET 193 KRA/KRM	1
S63	75018550 K	SLIDER 90x12	1	S13	75018440 K	SLIDER 193x12	1
S64	G03224655 K	OUTER STOPRING 90x5	2	S14	G03225233 K	OUTER STOPRING 193x7	2
S65	G03224535 K	LIFTRING Ø 78 X 4 MB	1	S15	G03225096 K	LIFTRING Ø 173 X 6 MB	1
		[I	In	
	75944081	STAGE 107-408-K73-HC	1	_	75882680	BASE 223-268-K61	1
		PACKSET 107 KRA/KRM	1		75412223 K	PACKSET 223 KRA/KRM	1
		SLIDER 107x12	1			BASE BOTTOM KRM M222-A289-ZD60	1
		OUTER STOPRING 107x5	2	_		O-RING 218 X 4 70 SHORE	1
S55	G00322471 K	LIFTRING Ø 95 X 5 MB	1	B05	75419025 K	COUPLING SET R25	1

Notes

See 015BRA16 for cradle and bracket spare parts.

Seal kit complete

75420177 Consists of all packsets with packset grease and O-rings

The inner stopring is pre-mounted in the grooves on spare stages and pistons. Therefore, when ordering new tubes, it is not required to order stoprings separately.

For repair instructions see: CYL-0034. Serial no. is located on type plate and near type plate support.